

(19)



(11)

**EP 1 500 151 B1**

(12)

**EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
**30.04.2014 Bulletin 2014/18**

(21) Application number: **03703955.9**

(22) Date of filing: **23.01.2003**

(51) Int Cl.:

<b>H01G 11/02</b> (2013.01)	<b>H01G 11/26</b> (2013.01)
<b>H01G 11/48</b> (2013.01)	<b>H01G 9/22</b> (2013.01)
<b>H01G 9/04</b> (2006.01)	<b>H01M 6/36</b> (2006.01)
<b>H01G 9/00</b> (2006.01)	<b>H01M 4/60</b> (2006.01)
<b>H01M 4/137</b> (2010.01)	

(86) International application number:  
**PCT/US2003/001918**

(87) International publication number:  
**WO 2003/065536 (07.08.2003 Gazette 2003/32)**

(54) **POLYMER-MODIFIED ELECTRODE FOR ENERGY STORAGE DEVICES AND  
ELECTROCHEMICAL SUPERCAPACITOR BASED ON SAID POLYMER-MODIFIED ELECTRODE**

POLYMERMODIFIZIERTE ELEKTRODE FÜR ENERGIESPEICHEREINRICHTUNGEN UND  
ELEKTROCHEMISCHER SUPERKONDENSATOR AUF DER BASIS DER  
POLYMERMODIFIZIERTEN ELEKTRODE

ELECTRODE EN POLYMERES MODIFIE POUR DISPOSITIFS DE STOCKAGE D'ENERGIE ET  
SUPERCONDENSATEUR ELECTROCHIMIQUE COMPORTANT CETTE ELECTRODE

(84) Designated Contracting States:  
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR  
HU IE IT LI LU MC NL PT SE SI SK TR**

(30) Priority: **25.01.2002 US 351681 P**

(43) Date of publication of application:  
**26.01.2005 Bulletin 2005/04**

(73) Proprietor: **Engen Group Inc.  
Boston, MA 02109 (US)**

(72) Inventors:  
• **TIMINOV, Alexander, M.**  
**191028 Saint Petersburg (RU)**  
• **LOGINOV, Sergey, A.**  
**188350 Leningrad (RU)**  
• **SHKOLNIK, Nikolay**  
**West Hartford, CT 06117 (US)**  
• **KOGAN, Sam**  
**Newton Center, MA 02459 (US)**

(74) Representative: **Reichert, Werner Franz et al**  
**Reichert & Kollegen**  
**Bismarckplatz 8**  
**93047 Regensburg (DE)**

(56) References cited:  
**EP-A- 0 111 237 EP-A- 0 158 047**  
**WO-A-98/31025 US-A- 5 527 640**  
**US-A- 5 840 443 US-A- 5 948 562**

- **HORWITZ C P ET AL: "OXIDATIVE  
ELECTROPOLYMERIZATION OF METAL  
SCHIFF-BASE COMPLEXES" MOLECULAR  
CRYSTALS AND LIQUID CRYSTALS, GORDON  
AND BREACH, LONDON, GB, vol. 160, 1 January  
1988 (1988-01-01), pages 389-404, XP009024770  
ISSN: 0026-8941**
- **MARTINS M ET AL: "NI(SALEN)-BASED  
POLYMER MODIFIED ELECTRODES AS  
SENSORS FOR METAL IONS" PROCEEDINGS OF  
THE SYMPOSIUM ON CHEMICAL AND  
BIOLOGICAL SENSORS AND ANALYTICAL  
ELECTROCHEMICAL METHODS, XX, XX, vol. 18,  
1 January 2001 (2001-01-01), pages 399-407,  
XP009024792**
- **REDDINGER J L ET AL: "A NOVEL POLYMERIC  
METALLOMACROCYCLE SENSOR CAPABLE OF  
DUAL-ION COCOMPLEXATION" CHEMISTRY OF  
MATERIALS, AMERICAN CHEMICAL SOCIETY,  
WASHINGTON, US, vol. 10, 1 January 1998  
(1998-01-01), pages 3-05, XP009024677 ISSN:  
0897-4756**

Note: Within nine months of the publication of the mention of the grant of the European patent in the European Patent Bulletin, any person may give notice to the European Patent Office of opposition to that patent, in accordance with the Implementing Regulations. Notice of opposition shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

**EP 1 500 151 B1**

- |   |  |
|---|--|
| <ul style="list-style-type: none"><li>• REDDINGER J L ET AL: "TUNABLE REDOX AND OPTICAL PROPERTIES USING TRANSITION METAL- COMPLEXED POLYTHIOPHENES" MACROMOLECULES, ACS, WASHINGTON, DC, US, vol. 30, no. 3, 10 February 1997 (1997-02-10), pages 673-675, XP000678019 ISSN: 0024-9297</li></ul> | <ul style="list-style-type: none"><li>• AUDEBERT P ET AL: "REDOX AND CONDUCTING POLYMERS BASED ON SALEN-TYPE METAL UNITS; ELECTROCHEMICAL STUDY AND SOME CHARACTERISTICS" NEW JOURNAL OF CHEMISTRY, CNRS-GAUTHIER-VILLARS, MONTROUGE.; FR, vol. 16, no. 6, 1 January 1992 (1992-01-01), pages 697-703, XP001179208 ISSN: 1144-0546</li></ul> |
|---|--|

**Description**FIELD OF THE INVENTION

5   **[0001]** The present invention relates to electrical energy storage devices such as advanced supercapacitors and batteries and, more specifically, to such devices that use polymer modified electrodes.

BACKGROUND OF THE INVENTION

10   **[0002]** Secondary current sources (storage batteries) make it possible to accumulate, store and give up electric power to an external electric circuit. Among these are conventional batteries, conventional capacitors and electrochemical capacitors (also called Supercapacitors or Ultracapacitors)- [B. E. Conway, Electrochemical Supercapacitors// Kluwer Acad. Plen. Publ., NY, 1999, 698 p.].

15   **[0003]** A conventional electrochemical supercapacitor usually includes a hermetically sealed housing filled with electrolyte, a positive electrode (anode) and negative electrode (cathode) placed inside said housing, a separator that separates anode space from cathode space and special lead terminals connecting the supercapacitor to external electric circuits.

20   **[0004]** Electrochemical supercapacitors are based on the capacitive (not battery type) or Faradic (battery type) method for storing electric power. In the capacitive type supercapacitors, the capacity of the double electric layer formed at the electrolyte/electrode boundary is used for accumulating energy. Carbon materials having a large specific surface are usually employed as the electrode in such supercapacitors. No chemical or phase changes take place on the electrode surface or in the electrode space during the charge/discharge process in such a device.

25   **[0005]** In Faraday type supercapacitors, the charge/discharge process is accompanied by redox reactions on the electrode surfaces. In contrast to conventional batteries, these processes take place in a thin layer of electrically active substance on the electrode surface. The surface of electrodes in many known supercapacitors of this type is covered with metal oxides.

30   **[0006]** Both above mechanisms of energy accumulation exist in known energy storage devices, which are usually classified by the mechanism that makes the major contribution to the energy accumulation and storage process. Electrochemical supercapacitors have very high specific power (as high as 10 kW/kg) and long service life (up to 1 million charge/discharge cycles). These features open a wide range of potential applications for electrochemical supercapacitors [Supercapacitor Market Survey, World Markets, Technologies & Opportunities: 1999-2004 Technical-Economic Analysis for 2000, Tyra T. Buczkowski, ISBN#1-893211-05-32].

35   **[0007]** Nevertheless, known electrochemical supercapacitors are not free from disadvantages. In particular, they have low specific energy capacity. The value of specific energy capacity for commercially available electrochemical supercapacitors lies within the relatively low range of 1-10 W·h/kg.

40   **[0008]** The highest value of specific energy capacity was claimed for electrochemical supercapacitors of Faradic type that include carbon electrodes with ruthenium oxide on their surface. It is around 30 W·h/kg [U.S. Pat. No.6,383,363]. However, high cost of ruthenium would impede the wide application of such devices.

45   **[0009]** The maximum values of specific energy capacity of known supercapacitors are limited primarily by the nature of materials used for electrode manufacture - i.e. metal oxides. Metal oxides require supplement of conductive additives, which increase the weight of the system and, therefore, reduce the specific energy capacity. These materials also contribute to the high cost of these devices.

50   **[0010]** Several attempts have been made to obtain fundamentally new materials and technologies for the design and manufacture of electrochemical supercapacitors. These attempts include chemical modification of electrodes - for example, by immobilizing conducting polymers on the inert electrode surface.

55   **[0011]** Conducting polymers are subdivided into two groups [B. E. Conway, Electrochemical Supercapacitors// Kluwer Acad. Plen. Publ., NY, 1999, 698 p]:

1) The so-called "organic metals" or conducting polymers - these are polymers with a conduction mechanism similar to that of metals;

2) Redox polymers - i.e. compounds in which electron transfer is effected mainly due to redox reactions between adjacent fragments of polymer chain.

60   **[0012]** Polyacetylene, polypyrrole, polythiophene and polyaniline represent examples of "organic metals". In partially oxidized form, these polymers offer an even greater degree of conduction, and they can be considered as salts consisting of positively charged "ions" of polymer and counter-ions evenly distributed over its structure (these counter-ions support the overall electrical neutrality of a system).

65   **[0013]** The *polaron* theory of conduction is acknowledged to be the main model of charge transfer in conducting

polymers [Charge Transfer in Polymeric Systems //Faraday Discussions of the Chemical Society. 1989. V.88]. In solid state physics, a polaron is a cation radical which is partially delocalized over a polymer fragment. The polaron becomes stable, thus polarizing its environment. (#Paragraph 1)

**[0014]** "Organic metals" can be produced by electrochemical oxidation of appropriate monomers on an inert electrode surface. These polymers can be converted from a conducting state (i.e. oxidized state) into a non-conducting state (i.e. reduced state) through variation of the electrode potential. Transition of a polymer from the oxidized state into the neutral reduced state is accompanied by the egress of charge-compensating counter-ions from the polymer into the electrolyte solution, in which the process is conducted. The reverse is also possible.

**[0015]** Both purely organic systems and polymer metal complexes (i.e. metal organic compounds) fall into the category of redox polymers [H.G.Cassidy and K.A.Kun. Oxidation Reduction Polymer //Redox Polymers. Wiley - Interscience, New York, 1965]. Polymers containing metals are better conductors than those without.

**[0016]** As a rule, polymer metal complex compounds are produced via electrochemical polymerization of source monomer complex compounds with octahedral or square-planar configurations, wherein electrochemical polymerization being performed on inert electrodes. As will be shown below, the spatial configuration of monomers plays a crucial role in the formation of polymer structures suitable for use in supercapacitor. Polypyridine complexes of composition poly-[Me(v-bpy)<sub>x</sub>(L)<sub>y</sub>], where:

Me = Co, Fe, Ru, Os;

v-bpy = 4-vinyl-4'-methyl-2,2'-bipyridine;

L = v-bpy (4-vinyl-4'-methyl-2,2'-bipyridine), phenanthroline-5,6-dione, 4-methyl phenanthroline, 5-aminophenanthroline, 5-chlorophenanthroline; (x+y=3) represent an example of redox polymers formed using octahedral source complex compounds [Hurrel H.C., Abruna H.D. Redox Conduction in Electropolymerized Films of Transition Metal Complexes of Os, Ru, Fe, and Co //Inorganic Chemistry. 1990. V.29. P.736-741].

**[0017]** Metal ions that may be in different states of charge represent redox centers - i.e. atoms participating in redox reactions in a polymer. Metal complexes having only one possible state of charge (zinc, cadmium) do not produce redox polymers. Conduction of redox polymers requires the presence of a branched system of conjugated  $\pi$ -bonds that serve as conducting "bridges" between redox centers in a ligand environment of complexes. When a redox polymer is completely oxidized or completely reduced (i.e. all its redox centers are in one state of charge), charge transfer along the polymer chain is impossible and redox polymer conduction is close to zero. When redox centers are in different states of charge, exchange of electrons is possible between them (this proceeds in the same manner as in solution in the course of redox reactions). Therefore, conduction of redox polymers is proportional to the constant of electron self-exchange between redox centers ( $k_{co}$ ) and to concentrations of oxidized [Ox] and reduced [Red] centers in a polymer. In other words, the redox polymer conduction is -  $k_{co}[Ox][Red]$ .

**[0018]** Conduction of redox polymers is maximum when the concentration of oxidized redox centers is the same as the concentration of reduced redox centers, which corresponds to the redox system having a standard redox potential  $E^0([Ox]/[Red])$ . Because redox centers of polymers, which are based on coordination compounds, may be in different states of charge these redox polymers are called "mixed-valence complexes" or "partially oxidized complexes".

**[0019]** Transition of redox polymer molecules from the oxidized state to the reduced state is accompanied (as has been described for conducting polymers) by the egress of charge-compensating counter-ions from a polymer into the electrolyte solution, in which the process is conducted, and vice versa.

**[0020]** There are known electrochemical supercapacitors with electrodes modified by "organic metals" (conducting polymers) - [B. E. Conway, Electrochemical Supercapacitors// Kluwer Acad. Plen. Publ., NY, 1999, 698 p.]. Application of "organic metals" in electrochemical supercapacitors has demonstrated a number of essential advantages offered by these materials over other systems - in particular, over metal oxides:

1. The polymers possess intrinsic conduction, which makes it unnecessary to use dispersion current supply matrices;
2. Polymer materials are at least one order of magnitude cheaper than the majority of oxide materials used in supercapacitors;
3. Formation of conducting polymer materials can be carried out directly on the electrode surface without using a number of intermediate synthetic steps;
4. Conducting polymer materials enable one to create supercapacitors of both known types - capacitive supercapacitors or "double-layer" supercapacitors (based on the charge/discharge processes of a double layer of electrodes) and "pseudo-capacitive" supercapacitors or "Faradic" supercapacitors (based on the oxidation/reduction processes of an electrically active substance immobilized on the electrodes);
5. Although inferior to oxide materials in terms of stability, polymers nevertheless make it possible to create energy-storage systems with a long service life (up to  $10^5$  -  $10^6$  cycles).

[0021] There are three types of polymer-based supercapacitors [B. E. Conway, Electrochemical Supercapacitors //Kluwer Acad. Plen. Publ., NY, 1999, 698 p; U.S. Pat. No.5527640].

[0022] Type I: both electrodes are made of one and the same polymer. When in a completely charged state, one electrode is oxidized completely, while another electrode is in the uncharged (neutral) state. In this case, the potential difference is usually 0.8-1.0 V. As a result of discharge, the final voltage of the supercapacitor, as a rule, is no greater than half of the indicated value - i.e. 0.4-0.5 V [B. E. Conway, supra, p.319].

[0023] Such a change in voltage between the electrodes (to a half of the difference of potentials in the beginning of discharge cycle) of supercapacitor is characteristic for systems in which the capacity is determined by the capacity of the double layer of electrodes (so-called "double-layer supercapacitors").

[0024] Type II: in principle, supercapacitors of this type are similar to those of type I. However, polymers having different redox potentials are used in the supercapacitors of this type in order to increase the difference of potentials [B. E. Conway, supra, p.320].

[0025] Type III: one electrode is made of the oxidized form of a polymer, while the other electrode is made of a reduced form of the same polymer [B. E. Conway, supra, pp.320-321]. Supercapacitors of Type III offer the highest values of voltage (up to 3 V when using non-aqueous solvents), and, hence, the highest specific energy capacity. Supercapacitors of Type III are considered to be the most promising electrochemical supercapacitor systems.

[0026] According to B. E. Conway, supercapacitors based on conducting polymers with the metallic type of conduction may be considered as "double-layer" systems, accumulating energy due to charging of the polymer surface and compensation for the acquired charge by counter-ions that are present in the electrolyte. The specific energy capacity of such systems is mainly determined by the degree of development of conductive substrate surface; as a rule, it is not high. Conway [B. E. Conway, supra, p.321] gives the following values of specific energy accumulated by polymers for the three types of polymer-based supercapacitors (see Table below):

Table. Characteristics of Different Types of Supercapacitors Based on Conducting Polymers

Supercapacitor type	Voltage, V	Specific energy capacity of the polymer	
		J/g of polymer weight	W·h/kg of polymer weight
I	1.0	41	11
II	1.5	100	27
III	3.1	140	39

[0027] As can be seen from this table, specific energy capacity of Type III electrochemical supercapacitors with electrodes modified by an "organic metal" (conducting polymer), is higher than that of supercapacitors with electrodes with metal oxides on their surface. However, the difference is not large.

[0028] As compared to electrodes modified by "organic metals" (conducting polymers), redox polymers and electrodes with redox polymers on their surface potentially offer higher specific energy capacity owing to the greater contribution of the Faradic component of capacity to the overall capacity of the polymer, which is associated with multi-electron oxidation/reduction of metal centers.

[0029] Nevertheless, improving supercapacitor design and performance, especially as it concerns the increase in specific energy, still remains very important problem.

[0030] Further details on prior known elements, processes, and devices related to the field of the present invention can be further understood from the following references:

1. U. S. Patent No. 5, 729, 427

2. U. S. Patent No. 6,383, 363

3. U. S. Patent No. 5,840, 443 describes batteries having electrodes made from redox polymers such as polypyridyl complexes of transition metals. Polypyridine complexes are formed from octahedral source complex compounds. As such, these are not planar transition metal complex compounds. Further, due to the octahedral structure of the monomers, polypyridine complexes are not stack-type polymers.

4. B. E. Conway supra p. 319,320, 321

5. P. Audebert, P. Capdevielle, M. Maumy. Redox and Conducting Polymers based on Salen Type Metal Units; Electrochemical Study and Some Characteristics// New J. Chem. 1992. V. 16 P. 697 This publication describes

conducting polymers based on metal salen containing units and describes applications of these polymers in the field of heterogeneous catalysis and electrochromic devices. There is no disclosure or suggestion that metal salen complexes can be polymerized into stack-type polymers.

- 5 **[0031]** The document Mol. Cryst. Liq. Cryst. 160, 389 (1988) describes electropolymerizable metal Schiff-base complexes having two N,N-dimethyl-aniline-like moieties incorporated onto the periphery of the salen ligand. Polymerization of these complexes is accomplished via each dimethylaniline forming a tail-to-tail coupled dimer with a dimethylaniline of another complex, thus forming a polymer in which the metal coordination site is part of the polymer chain. The polymer is not formed of stacked monomers of planar transition metal complex compounds.
- 10 **[0032]** The document Electrochem. Soc. Proceed. 18, 399 (2001) describes electroactive polymeric films containing crown-ether functionalities. Because of the crown-ether functionalities, the monomer structure is not planar and the resulting polymer is not of stack-type.
- [0033]** The document Chem. Mater. 10, 3 (1998) and Macromolecules 30, 673 (1997) describe thiophene-based polymers including transition metal ions, where the transition metal ions are capable of direct electronic communication with the conjugated  $\pi$ -backbone. These thiophene-based polymers are not formed of stacked monomers of planar transition metal complex compounds.
- 15 **[0034]** EP 0 158 047 describes an electrochemical cell or battery including a redox-polymer type electrode and an electrolyte containing one or more organic complex ligands possessing ethylene glycol ether units. The preferred active electrode materials are doped or dopable conjugated polymers such as acetylene polymers.
- 20 **[0035]** EP 0 111 237 describes batteries based on conjugated polymers possessing redox side groups as represented by formula (I). These conjugated polymers are not formed of stacked monomers of planar transition metal complex compounds.
- [0036]** WO-A-98/31025 describes electrodes for electrochemical capacitor modified with a metal macrocyclic complex made up of phthalocyanine or porphyrin ligands bound to a transition metal. The monomer structure is not planar and the resulting polymer is not of stack-type.
- 25

#### SUMMARY OF THE INVENTION

- 30 **[0037]** It is an object of the present invention to produce an energy-storage device - e. g., an electrochemical supercapacitor - having electrodes modified by redox polymer complex compound of transition metal formed of stacked transition metal complex monomers.
- [0038]** Design of electrodes represents a principal feature of the electrochemical capacitor according to the present invention, where at least one of the electrodes includes a polymer-modified conductive surface, where the polymer comprises stacked transition metal complex monomers.
- 35 **[0039]** It is a further object of the present invention to provide an electrochemical supercapacitor with higher specific energy capacity than known and reported prior devices.
- [0040]** One exemplary electrochemical capacitor, according to the principles of the present invention, includes a polymer-modified electrode having a conductive substrate, on which a layer of energy-accumulating redox polymer is applied, with said redox polymer being a stack-type polymer complex compound of a transition metal, which has at least two degrees of oxidation. The stack-type polymer complex compound is comprised of monomer fragments of planar structure having a branched system of  $n$ -bonds. Preferably, the deviation from a plane is no greater than 0.1 nm. The thickness of energy-accumulating redox polymer layer is preferably from 1 nm to 20  $\mu$ m. The polymer complex compound may take a number of forms, examples of which appear in the detailed description below.
- 40 **[0041]** The set of features according to the invention disclosed herein provides for the creation of a highly effective supercapacitor due to the application of the electrode chemically modified by a redox polymer - polymer metal complex with substituted tetra-dentate Schiffs base. This results in a dramatic increase in the specific energy capacity of a supercapacitor over known supercapacitors. The possibility of creating electrochemical supercapacitors of Type III offering the highest energy capacity represents very important issue. The polymer used for electrode according to the present invention is capable of making a transition both into the oxidized state and reduced state. In other words, the polymer is capable of operating both on a positive electrode and negative electrode enabling the potential of one example of an electrochemical electrode to go as high as 3 V and the value of the specific energy capacity of the polymer to be above 300 J/g.
- 45 **[0042]** A feature of the electrode, according to the principals of the present invention, for energy storage devices includes a new combination of a layer of energy accumulating redox polymer on the conductive substrate of the electrode, with said redox polymer being a stack-type polymer complex compound of a transition metal that has at least two degrees of oxidation, which is comprised of monomer fragments of planar structure with preferably a deviation from a plane of no greater than 0.1 nm and having a branched system of  $\pi$ -bonds.
- 50
- 55

**BRIEF DESCRIPTION OF THE DRAWINGS**

**[0043]** Other benefits and objects of the present invention shall become apparent with the following detailed description of embodiments when taken in view of the appended drawings, in which,

Figure 1 is a schematic of an exemplary energy storage device, e.g. an electrochemical supercapacitor, configured in accordance with the principles of the present invention. Although only one cell is shown, it will be understood that additional cells can be combined in the actual device.

Figure 2 shows examples of monomer fragments of polymer metal complex that can be formed on the surface of one or both electrodes of Figure 1.

Figure 3a is a pictorial representation of an electrode 2, 3 fragment with polymer metal complex in the oxidized state. Only the bases of the polymer elements are shown for simplicity.

Figure 3b is similar to Figure 3a showing an electrode 2, 3 fragment with polymer metal complex in the reduced state. Only the bases of the polymer elements are shown for simplicity.

Figure 4 is a schematic representation of a charging process for a supercapacitor of Figure 1.

Figure 5a and 5b are one example of micro detail representations of the elements of Figure 3a and 3b, respectively.

Figure 6 is a graph showing one example a cyclic chrono-volt-amperegram of a redox processes in the polymer film of complex poly-[Ni(CH<sub>3</sub>O-Salen)] of Figures 3 and 5.

Figure 7a and 7b are similar to Figures 3a and 3b showing neutral (a) and oxidized (b) forms of polymers configured according to Figure 5. More of the polymer elements are shown than in Figure 3a and 3b.

**DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENT OF THE INVENTION**

**[0044]** An example of specific implementation of the invention is shown in Figure 1 as an electrochemical supercapacitor employing polymer poly-[Ni(CH<sub>3</sub>O-Salen)] as an energy-accumulating substance.

**[0045]** The supercapacitor includes casing 1; electrodes 2, 3; electrolyte 4; electrode terminals 5, 6; and separator 7. In this example, each electrode is formed of chemically modified platinum with a layer of redox polymer poly-[Ni(CH<sub>3</sub>O-Salen)] (1 μm thick) applied onto it, with said redox polymer being produced by oxidational polymerization of monomer of N, N'-ethylene-bis(3-methoxysalicylidene-iminato) nickel (II) of square-planar structure.

**[0046]** Other embodiment may include one electrode modified with a layer of energy accumulating redox polymer on electrically conducting substrate, while the other electrode being just an electrically conducting substrate, the said electrically conducting substrate being any suitable conventional electrode.

**[0047]** An electronically conductive material having large specific surface area is used as the conductive substrate for electrode 2, 3. For examples, among such materials are carbon fiber and other carbon materials with a large specific surface area, carbon materials with metal coatings, and metal electrodes with large specific surface. Electronic conduction polymers in the form of films, porous structures, foams and so forth can also be used. The material can have flat surface or developed surface with large specific surface area, such carbon felt or equivalent.

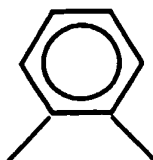
**[0048]** Substances soluble in organic solvents to a concentration of no less than 0.01 mol/l and containing ions that are electrochemically inactive at potentials of -3.0 to +1.5 V (from here on the values of potentials are given in relation to the chlorine-silver reference electrode), with said ions having the diameter no greater than 0.6 nm, are used as electrolyte. Salts of tetrabutylammonium, or tetramethylammonium, or tetraethyl ammonium - perchlorates, tetrafluoroborates, hexafluorophosphates and other substances, which produce ions of the appropriate size and degree of mobility when dissolved, are suitable examples for use in the present invention.

**[0049]** Acetonitrile, dimethyl ketone, propylene carbonate and other organic solvents can be used as solvent.

**[0050]** Additional substances raising the service life and enhancing the reliability and stability of properties and other parameters may be added to electrolyte composition. Thickeners that transform electrolyte into a gel-like state to improve operation abilities can be used.

**[0051]** Monomer fragments of polymer metal complex of electrodes 2 and 3 of Figure 1 are shown in Fig. 2, where Me = Ni, Pd, Co, Cu, Fe.

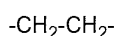
**[0052]** For Y of structure



the following can be used as R and R' :

R = OC<sub>2</sub>H<sub>5</sub>, R' = H, monomer [Me(C<sub>2</sub>H<sub>5</sub>O-Salphen)], or N, N'-phenylene-bis(3-ethoxysalicylidene-iminato)metal (II);  
 R = OCH<sub>3</sub>, R' = H, monomer [Me(CH<sub>3</sub>O-Salphen)], or N, N'-phenylene-bis(3-methoxysalicylidene-iminato)metal (II);  
 R = H, R' = Cl, monomer [Me(Cl-Salphen)], or N, N'-phenylene-bis(5-chlorosalicylidene-iminato) metal (II);  
 R = H, R' = Br, monomer [Me(Br-Salphen)], or N, N'-phenylene-bis(5-bromsalicylidene-iminato) metal (II);  
 R, R' = H, monomer [Me(SalEn)], or N, N'-phenylene-bis (salicylidene-iminato)metal (II).

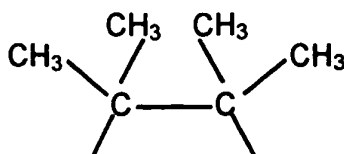
**[0053]** For Y of structure



the following can be used as R and R' :

R = OC<sub>2</sub>H<sub>5</sub>, R' = H, monomer [Me(C<sub>2</sub>H<sub>5</sub>O-SalEn)] or N, N'-ethylene-bis(3-ethoxysalicylidene-iminato)metal (II);  
 R = OCH<sub>3</sub>, R' = H, monomer [Me(CH<sub>3</sub>O-SalEn)] or N, N'-ethylene-bis(3-methoxysalicylidene-iminato)metal (II);  
 R = H, R' = Cl, monomer [Me(Cl-SalEn)] or N, N'-ethylene-bis(5-chlorosalicylidene-iminato) metal (II);  
 R = H, R' = Br, monomer [Me(Br-SalEn)], or N, N'-ethylene-bis(5-bromsalicylidene-iminato) metal (II).  
 R, R' = H, monomer [Me(SalEn)], or N, N'-ethylene-bis(salicylidene-iminato)metal (II).

**[0054]** For Y of structure



the following can be used as R and R':

R = OC<sub>2</sub>H<sub>5</sub>, R' = H, monomer [Me(C<sub>2</sub>H<sub>5</sub>O-Saltmen)], or N, N'-tetramethylethylene-bis(3-ethoxysalicylidene-iminato)metal (II);  
 R = OCH<sub>3</sub>, R' = H, monomer [Me(CH<sub>3</sub>O-Saltmen)] or N, N'-tetramethylethylene-bis(3-methoxysalicylidene-iminato)metal (II);  
 R = H, R' = Cl, monomer [Me(Cl-Saltmen)] or N, N'- tetramethylethylene-bis(5-chlorosalicylidene-iminato) metal (II);  
 R = H, R' = Br, monomer [Me(Br-Saltmen)] or N, N'- tetramethylethylene-bis(5-bromsalicylidene-iminato) metal (II);  
 R, R' = H, monomer [Me(Saltmen)] or N, N'- tetramethylethylene-bis (salicylidene-iminato)metal (II).

**[0055]** Polymer metal complexes with substituted tetra-dentate Schiff's bases can be used as said polymer complex compound of transition metal.

**[0056]** For example, a compound from a group poly-[Me(R, R'-Salen)], where:

Me - transition metal;

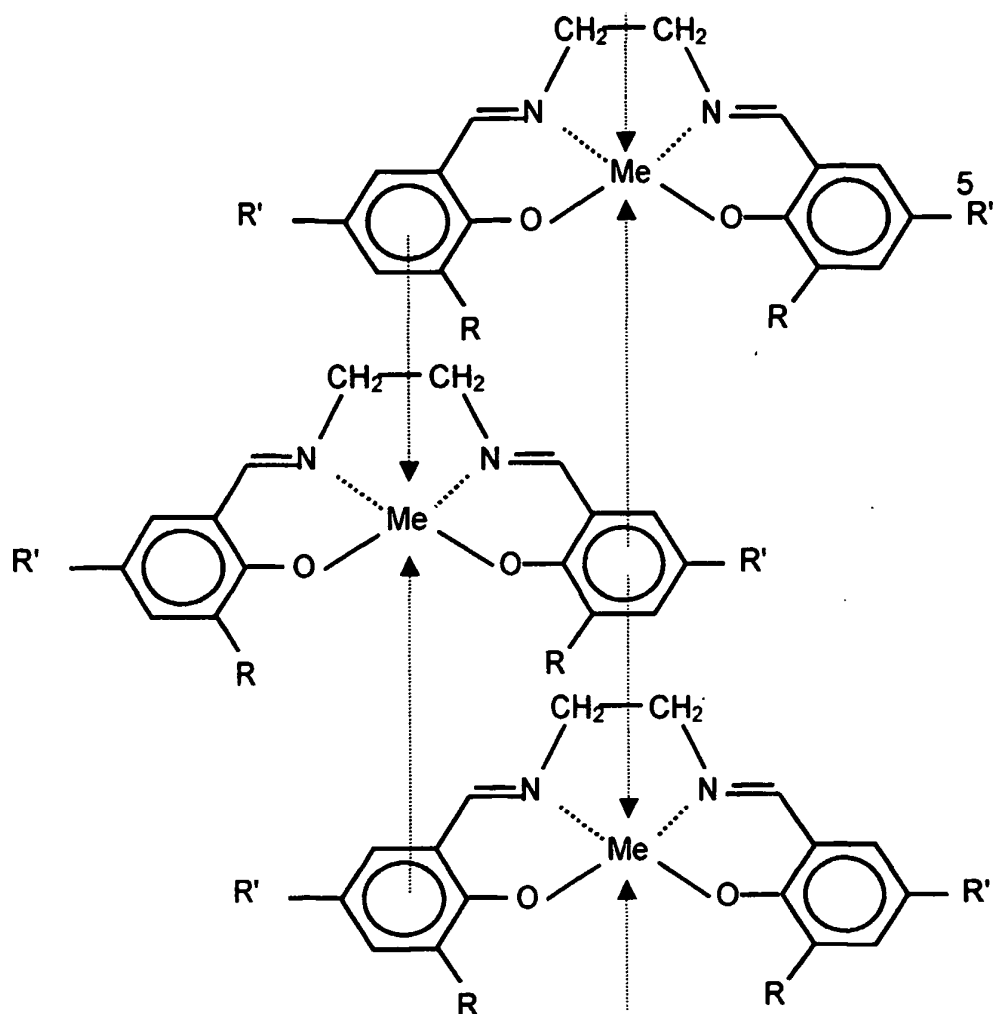
Salen - residue of bis-(salicylaldehyde)-ethylenediamine in Schiff's base;

R = H or electron-donating substituent, for example CH<sub>3</sub>O-, C<sub>2</sub>H<sub>5</sub>O-, HO- or -CH<sub>3</sub>;

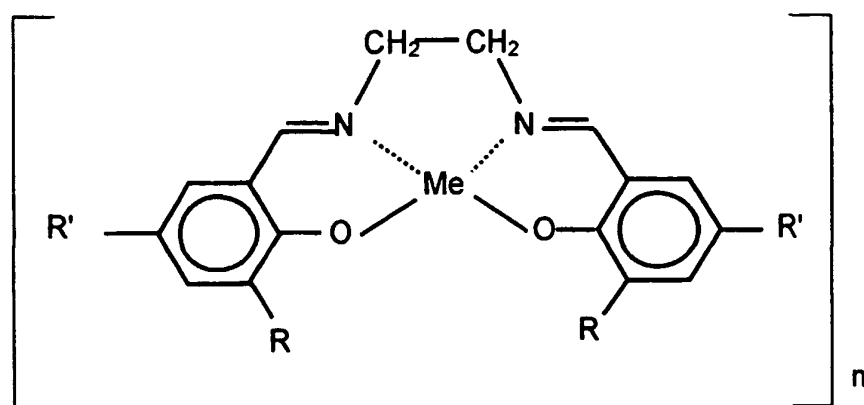
R' = H or Hg,

can be used as such polymer metal complex, and the structure of this compound will be as follows:





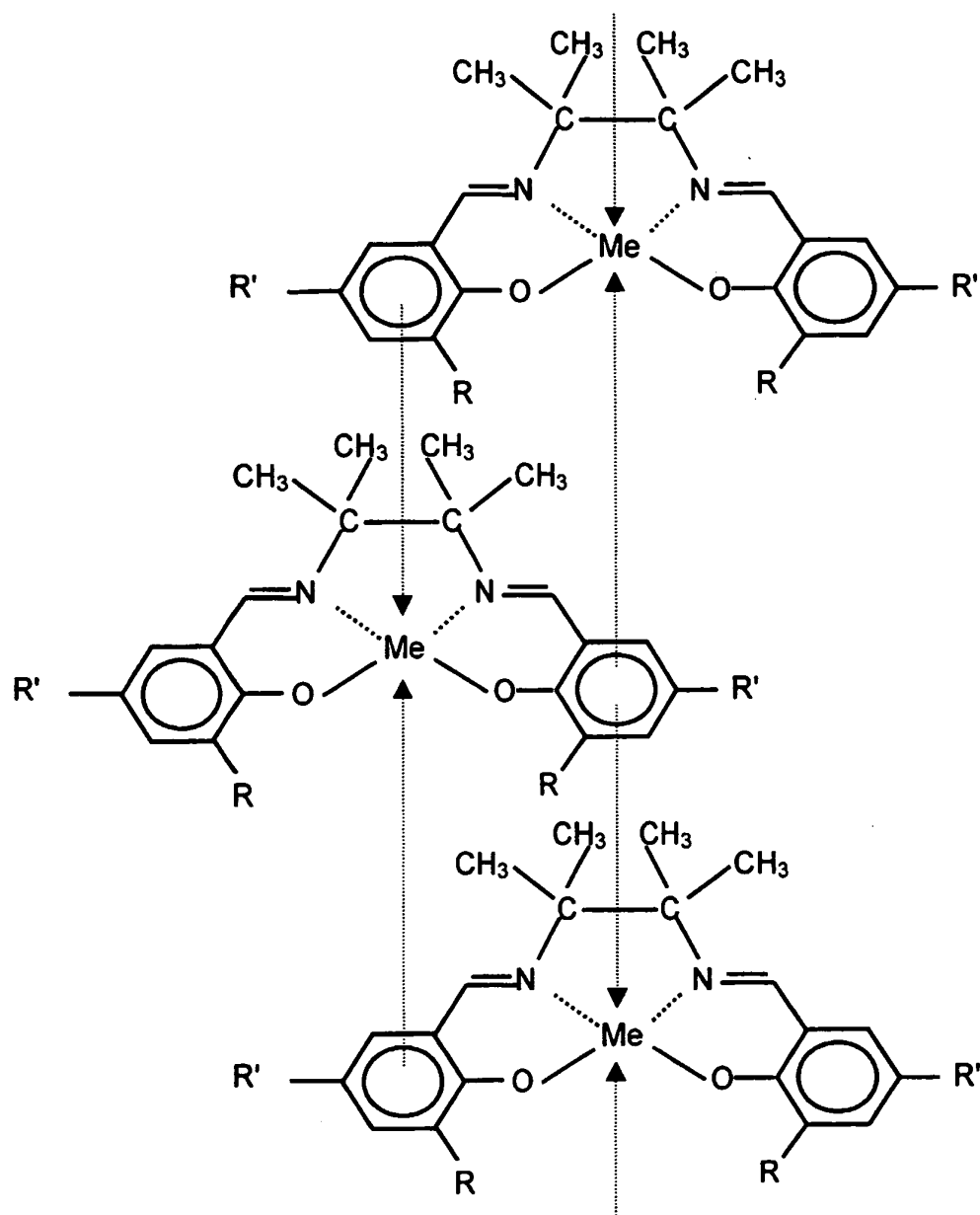
[0057] In a shortened form it can be presented by the following graphical formula:



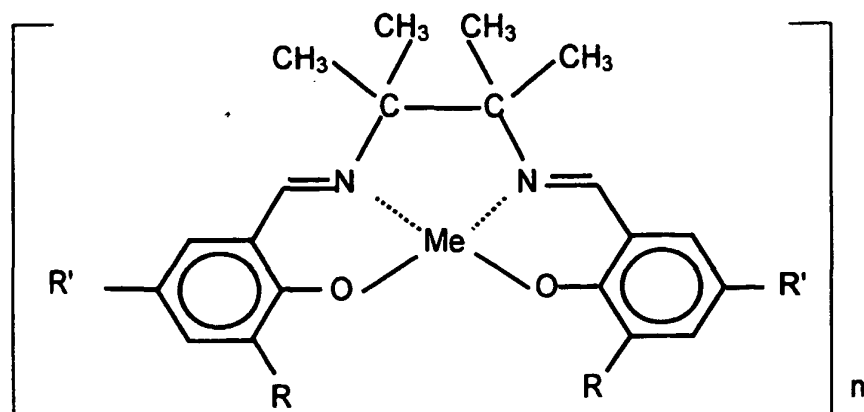
where n may take any value in the range from 2 to 200000.

[0058] Also, a compound from a group: poly-[Me(R, R'- Saltmen)],

where: Me - transition metal; Saltmen - residue of bis(salicylaldehyde)-tetramethylethylenediamine in Schiff's base; R = H or electron-donating substituent, for example  $\text{CH}_3\text{O}-$ ,  $\text{C}_2\text{H}_5\text{O}-$ ,  $\text{HO}-$  or  $-\text{CH}_3$ ;  $\text{R}' = \text{H}$  or Hlg, may be used as such polymer metal complex, and the structure of this compound will be as follows:

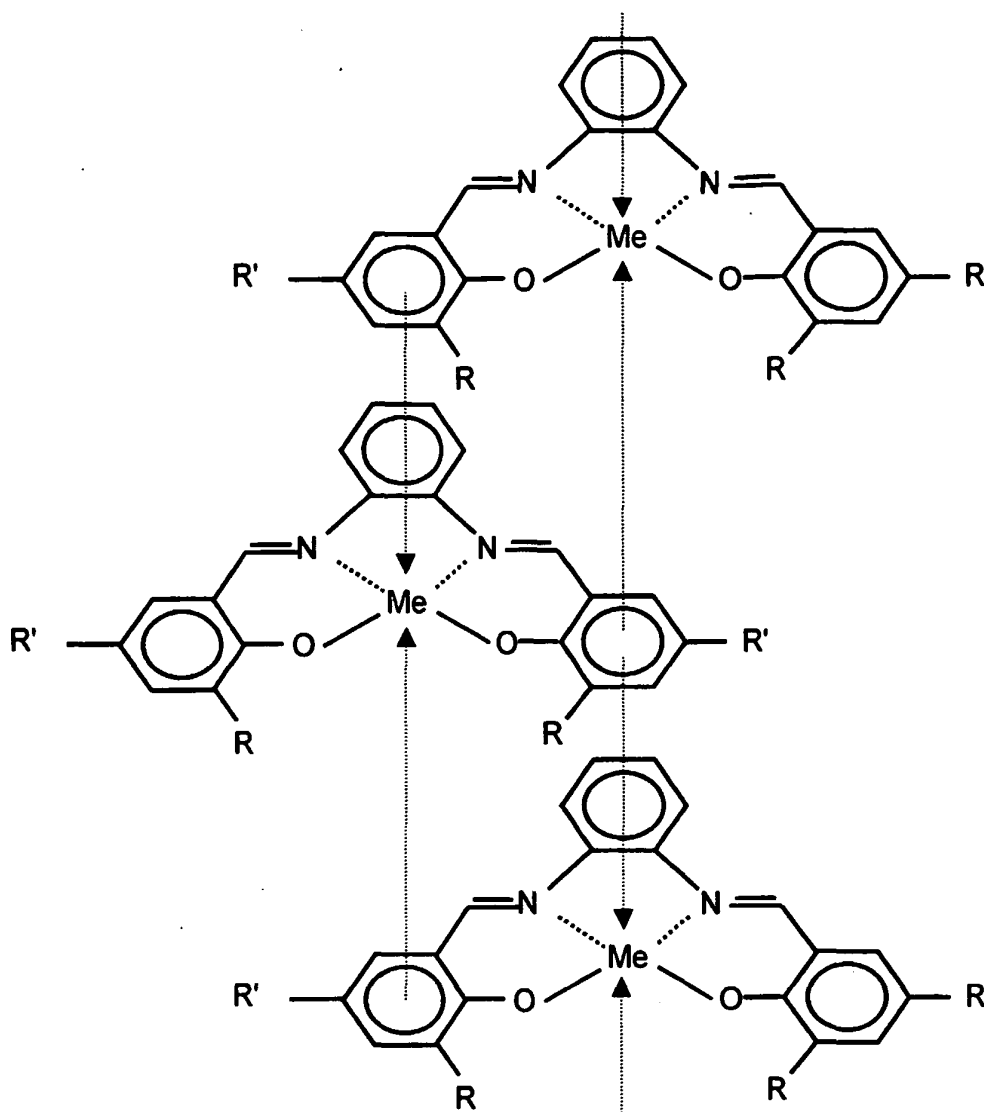


**[0059]** In a shortened form, it can be presented by the following graphical formula:

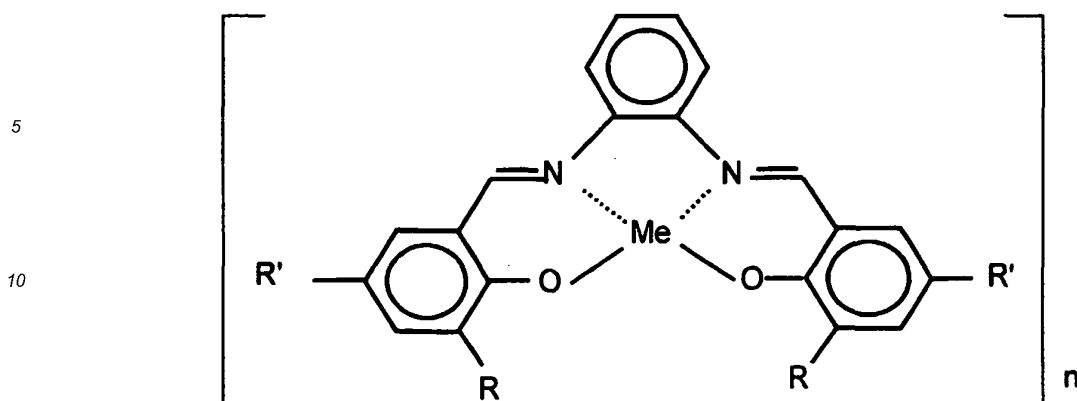


where n may take any value in the range from 2 to 200000.

[0060] Also, a compound from a group poly-[Me(R, R'-Salphen)],  
 where: Me - transition metal; Salphen - residue of bis-(salicylaldehyde)-o-phenylenediamine in Schiff's base; R = H or  
 5 electron-donating substituent, for example CH<sub>3</sub>O-, C<sub>2</sub>H<sub>5</sub>O-, HO- or -CH<sub>3</sub>; R' = H or Hlg; may be used as such polymer  
 metal complex, and the structure of this compound will be as follows:



[0061] In a shortened form, it can be presented by the following graphical formula:



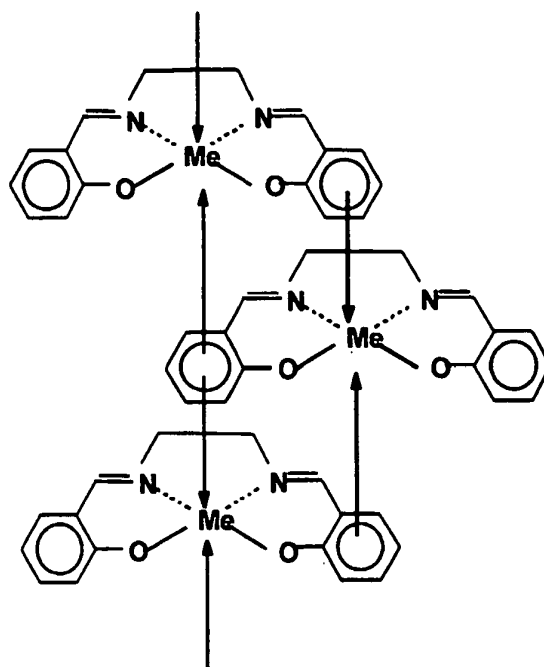
where n may take any value in the range from 2 to 200000.

**[0062]** Any metal from the group Ni, Pd, Co, Cu, Fe may be used as transition metal Me in the polymer complex compound.

**[0063]** According to the principles of the present invention a redox polymer complex compound of transition metal is configured as "unidirectional" or "stack" macromolecules, generally as shown in Figures 3 and 5.

**[0064]** Representatives of the group of polymer metal suitable for the electrodes 2, 3 fall into the class of redox polymers, which provide novice anisotropic electronic redox conduction. For more detail on these polymer complexes, see Timonov A.M., Shagisultanova G.A., Popeko I.E. Polymeric Partially-Oxidized Complexes of Nickel, Palladium and Platinum with Schiff Bases // Workshop on Platinum Chemistry. Fundamental and Applied Aspects. Italy, Ferrara, 1991. P. 28.

**[0065]** Formation of bonds between fragments can be considered, in the first approximation, as a donor-acceptor intermolecular interaction between a ligand of one molecule and the metal center of another molecule. Formation of the so-called "unidimensional" or "stack" macromolecules takes place as a result of said interaction. Such a mechanism of the formation of "stack" structures of a polymer currently is best achieved when using monomers of square-planar spatial structure. Schematically this process can be presented as follows:



**[0066]** Superficially a set of such macromolecules looks to the unaided eye like a solid transparent film on an electrode surface. The color of this film may vary depending on the nature of metal and presence of substitutes in the ligand structure. But when magnified, the Figure 3 stack structures become evident, see Figure 5.

[0067] Polymer metal complexes are bonded with the inter-electrode surface due to chemisorption.

[0068] Charge transfer in polymer metal complexes is effected due to "electron hopping" between metal centers with different states of charge. Charge transfer can be described mathematically with the aid of a diffusion model. Oxidation or reduction of polymer metal complexes, associated with the change in the states of charge of metal centers and with directed charge transfer over polymer chain, is accompanied, to maintain overall electrical neutrality of the system, by penetration into a polymer of charge-compensating counter-ions that are present in the electrolyte solution surrounding the polymer or by the egress of charge-compensating counter-ions from the polymer.

[0069] The existence of metal centers in different states of charge in a polymer metal complex is the reason for calling them "mixed-valence" complexes or "partially-oxidized" complexes.

[0070] The metal center in the exemplary polymer complex poly-[Ni(CH<sub>3</sub>O-Salen)] may be in one of three states of charge:

Ni<sup>2+</sup> - neutral state;

Ni<sup>3+</sup> - oxidized state;

Ni<sup>+</sup> - reduced state.

[0071] When this polymer is in the neutral state (Figure 7a), its monomer fragments are not charged and the charge of the metal center is compensated by the charge of the ligand environment. When this polymer is in the oxidized state (Figure 7b), its monomer fragments have a positive charge, and when it is in the reduced state, its monomer fragments have a negative charge. To neutralize spatial (volume) charge of a polymer when the latter is in the oxidized state, electrolyte anions are introduced into the polymer structure. When this polymer is in the reduced state, neutralization of the net charge results due to the introduction of cations (see Fig. 3).

[0072] The functioning of the electrochemical supercapacitor of Figures 1 equipped with the electrodes of Figures 3 and 5 described above is demonstrated by the schematic shown in Fig. 4.

[0073] When the electrochemical supercapacitor operates in the discharging mode, the processes of oxidation and reduction of polymer complex proceed in the opposite direction, as shown.

[0074] As has been shown, here are three types of electrochemical supercapacitors.

[0075] Type I: both electrodes are the same (i.e. one and the same polymer is applied onto their substrates - e.g. poly-[Ni(CH<sub>3</sub>O-Salen)]). When in a completely charged state, one electrode is oxidized completely (Ni<sup>3+</sup>), while the other electrode is in the uncharged (neutral) state (Ni<sup>2+</sup>).

[0076] Type II: two different electrodes (i.e. different polymers are applied onto their surfaces - e.g. poly-[Ni(CH<sub>3</sub>O-Salen)] is applied onto the surface of the negative electrode (anode), and poly-[Pd(CH<sub>3</sub>O-Salen)] is applied onto the surface of the positive electrode (cathode).

[0077] Type III: an oxidized form of a polymer is applied onto one electrode and the reduced form of the same polymer is applied onto the other electrode - e.g. poly-[Ni(CH<sub>3</sub>O-Salen)]. When in a completely charged state, one electrode is oxidized completely (Ni<sup>3+</sup>), while the other electrode is reduced completely (Ni<sup>+</sup>).

[0078] When varying the transition metal and type of polymer, the electromotive force (EMF) of the electrochemical capacitor of Type III may go as high as 3 V and specific energy capacity - over 300 J/g of polymer weight.

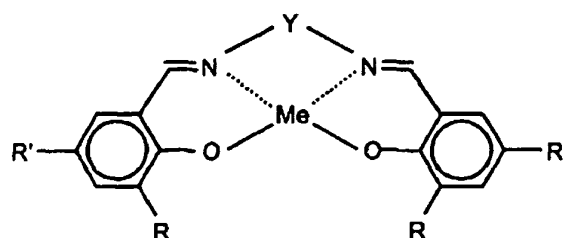
[0079] Another exemplary embodiment of a supercapacitor according to the present invention will now be described. A cyclic chrono-volt-amperegram of redox processes with the participation of complex poly-[Ni(CH<sub>3</sub>O-Salen)] is shown in Fig. 5 for platinum electrode, the area of which is 0.3 cm<sup>2</sup>. In order to record said volt-amperegram, the electrode with polymer film was put into a cell with a background electrolyte, 0.1M solution of tetrabutylammonium perchlorate in acetonitrile at a rate of potential variation - V<sub>s</sub> = 10 mV/s. It can be seen in the chrono-volt-amperegram that there are two areas of redox activity of the polymer - at positive potentials (poly-Ni<sup>II</sup> ⇌ poly-Ni<sup>III</sup>) and at negative potentials (poly-Ni<sup>II</sup> ⇌ poly-Ni<sup>I</sup>). The standard potentials corresponding to the two types of redox processes are respectively +1 V and -1.75 V, respectively, shown on the axis of potentials. Thus, the electromotive force (EMF) of the electrochemical capacitor is 2.75 V.

[0080] The specific energy capacity of the system (reduced to polymer weight) is equal to 260 J/g, which is significantly higher than the value mentioned above (140 J/g), indicated by Conway (supra) as the maximum value for electrochemical supercapacitors (see the Table).

[0081] Although the exemplary embodiment of the present invention is depicted herein as a supercapacitor, it will be understood that implementation and application of the present invention is not so limited and can include other devices within which energy or charge storage electrodes form part of an combination of interactive elements. Also, other and further modifications and improvements can be made to the presently disclosed embodiments.

## Claims

1. An energy storage device comprising at least two electrodes, at least one of said electrodes comprising an electrically conducting substrate, and  
 5 a layer of energy-accumulating redox polymer on said substrate, said redox polymer comprising a polymer of a transition metal complex compound **characterized in that**, stacked monomers of said transition metal complex compound form said polymer, said monomers of transition metal complex compound comprising a transition metal having at least two different degrees of oxidation and having a planar structure with a deviation from the plane of  
 10 no greater than 0.1 nm and a branched system of conjugated  $\pi$ -bonds.
2. The device according to claim 1, wherein the thickness of said layer of energy-accumulating redox polymer is within a range between 1 nm and 20  $\mu\text{m}$ .
3. The device according to claim 1, wherein said transition metal complex compound has the formula:
   
15



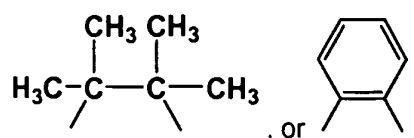
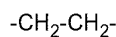
wherein:

Me is a transition metal having at least two different degrees of oxidation,

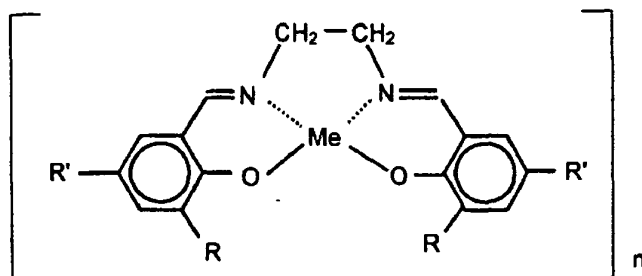
R is H, HO,  $\text{CH}_3\text{O}-$ ,  $\text{C}_2\text{H}_5\text{O}-$ , or  $\text{CH}_3$ ,

R' is H or a halogen, and

Y is

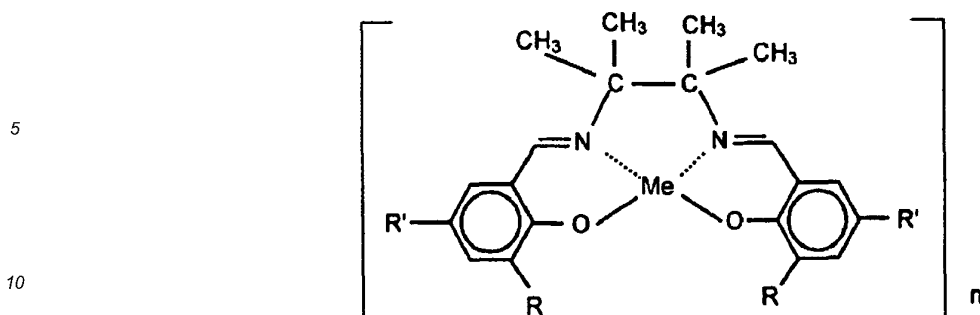


4. The device according to claim 3, wherein the polymer is poly-[Me(R, R'-Salen)] having the following graphical formula
   
45



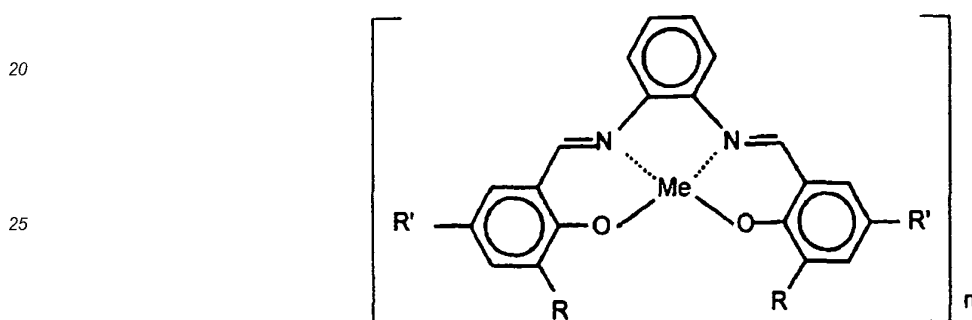
wherein  $n = 2 - 200000$ .

5. The device according to claim 3, wherein the polymer is poly-[Me(R, R'-Saltmen)] having the following graphical formula



wherein  $n = 2 - 200000$ .

- 15 6. The device according to claim 3, wherein the polymer is poly-[Me(R, R'-Salphen)] having the following graphical formula



30 where  $n = 2 - 200000$ .

- 35 7. The device according to claim 1, wherein the transition metal is selected from the group of Ni, Pd, Co, Cu, and Fe.
8. The device according to claim 1, wherein said conducting substrate is made of carbon and has a flat or developed surface.
9. The device according to claim 1, wherein said conducting substrate is made of carbon and is uncoated or coated with metal.
- 40 10. The device according to claim 1, wherein said conducting substrate is made of metal and has a flat or developed surface.
11. The device according to claim 1, wherein said conducting substrate is made of electronically conducting polymer in the form of a film, porous structure or solid foam.
- 45 12. The device according to claim 1, wherein the device is an electrochemical capacitor or a battery with a casing, said one and the other of said electrodes located in said casing and spaced apart from each other, and an electrolyte filling the space between said electrodes.
- 50 13. The device according to claim 12 wherein the other of said two electrodes comprising an electrically conducting substrate and a layer of energy accumulating redox polymer on said substrate, said redox polymer including a polymer complex compound of transition metal having at least two different degrees of oxidation, said polymer complex compound formed of stacked transition metal complex monomers.
- 55 14. The device according to claim 12, wherein the electrolyte is electrochemically inactive at potentials from -3.0 V to +1.5 V and the electrolyte having ions and, the diameter of each ion being no greater than 0.6 nm and which ions

are in solution in an organic solvent to a concentration of no less than 0.01 mol/l.

15. The device according to claim 14, wherein ions of a salt of tetrabutylammonium, or tetramethylammonium, or tetraethylammonium from a group consisting of perchlorate, tetrafluoroborate, and hexafluorophosphate are used as said ions in the electrolyte.

16. The device according to claim 14, wherein said solvent is selected from a group consisting of acetonitrile, dimethyl ketone, and propylene carbonate is used as said organic solvent.

17. The device according to claim 12, wherein said electrolyte further uses a stabilizer.

18. The device according to claim 12, wherein a thickener is used for transforming the electrolyte into a gel-like state.

19. The device according to claim 12, wherein a separator separates the space between the electrodes.

20. The device according to claim 12, wherein the casing of said capacitor is made of a material that is resistant to the electrolyte.

21. The device according to claim 12, wherein auxiliary components for pouring electrolyte, and for pressure relief are located on the casing of said capacitor.

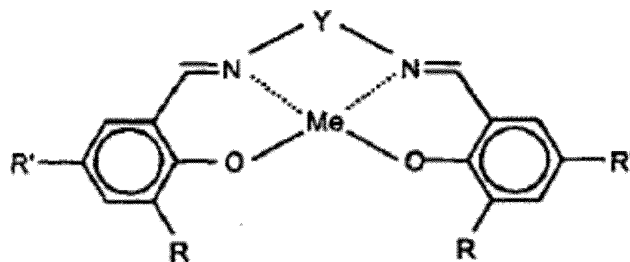
22. The device according to claim 12 wherein the other of said two electrodes is formed of electrically conductive material.

## Patentansprüche

1. Energiespeichervorrichtung, die wenigstens zwei Elektroden umfasst, wobei wenigstens eine der Elektroden ein elektrisch leitendes Substrat und eine Schicht eines energiespeichernden Redoxpolymers auf dem Substrat umfasst, wobei das Redoxpolymer ein Polymer einer Übergangsmetallkomplexverbindung umfasst, **dadurch gekennzeichnet, dass** gestapelte Monomere der Übergangsmetallkomplexverbindung das Polymer bilden, wobei die Monomere der Übergangsmetallkomplexverbindung ein Übergangsmetall mit wenigstens zwei unterschiedlichen Oxidationsgraden und einer planaren Struktur mit einer Abweichung von der Ebene nicht über 0,1 nm und einem verzweigten System konjugierter  $\pi$ -Bindungen umfassen.

2. Vorrichtung gemäß Anspruch 1, wobei die Dicke der Schicht des energiespeichernden Redoxpolymers in einem Bereich zwischen 1 nm und 20  $\mu\text{m}$  liegt.

3. Vorrichtung gemäß Anspruch 1, wobei die Übergangsmetallkomplexverbindung folgende Formel hat:



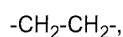
wobei gilt:

Me ist ein Übergangsmetall mit wenigstens zwei unterschiedlichen Oxidationsgraden,

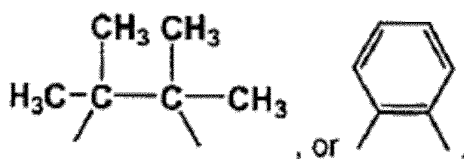
R ist H, HO,  $\text{CH}_3\text{O}-$ ,  $\text{C}_2\text{H}_5\text{O}-$  oder  $\text{CH}_3$ ,

R' ist H oder ein Halogen, und

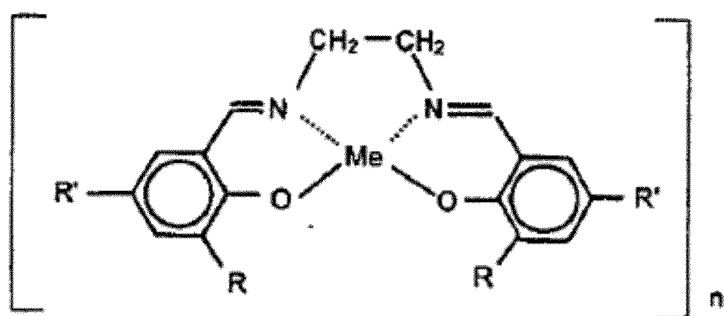
Y ist





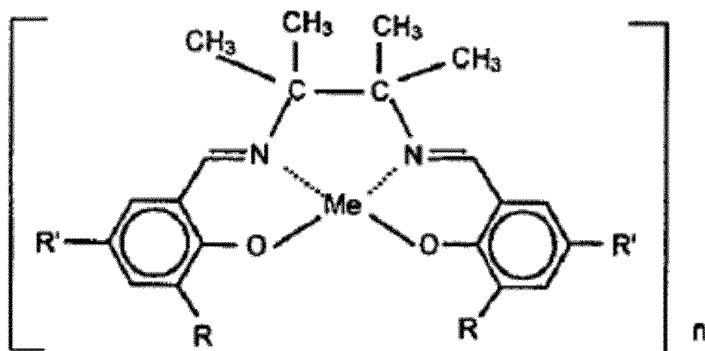


- 10 4. Vorrichtung gemäß Anspruch 3, wobei das Polymer Poly-[Me(R, R'-Salen)] mit der folgenden grafischen Formel ist:



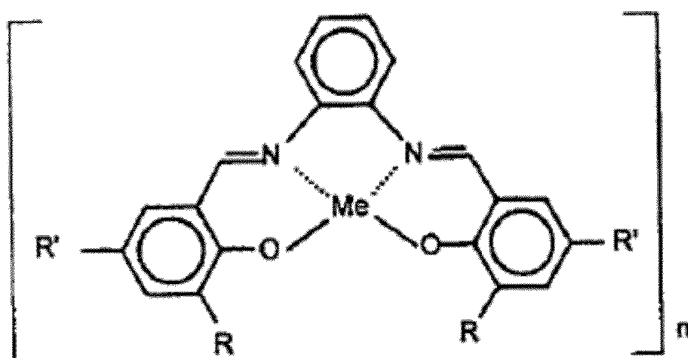
wobei gilt:  $n = 2 - 200000$ .

- 25 5. Vorrichtung gemäß Anspruch 3, wobei das Polymer Poly-[Me(R, R'-Salmen)] mit der folgenden grafischen Formel ist:



wobei gilt:  $n = 2 - 200000$ .

- 40 6. Vorrichtung gemäß Anspruch 3, wobei das Polymer Poly-[Me(R, R'-Salphen)] mit der folgenden grafischen Formel ist:



wobei gilt:  $n = 2 - 200000$ .

7. Vorrichtung gemäß Anspruch 1, wobei das Übergangsmetall aus der Gruppe bestehend aus Ni, Pd, Co, Cu und Fe ausgewählt ist.
8. Vorrichtung gemäß Anspruch 1, wobei das leitende Substrat aus Kohlenstoff gemacht ist und eine flache oder entwickelte Oberfläche aufweist.
9. Vorrichtung gemäß Anspruch 1, wobei das leitende Substrat aus Kohlenstoff gemacht und unbeschichtet oder mit Metall beschichtet ist.
10. Vorrichtung gemäß Anspruch 1, wobei das leitende Substrat aus Metall gemacht ist und eine flache oder entwickelte Oberfläche aufweist.
11. Vorrichtung gemäß Anspruch 1, wobei das leitende Substrat aus elektronisch leitendem Polymer in Form eines Films, einer porösen Struktur oder eines festen Schaums gemacht ist.
12. Vorrichtung gemäß Anspruch 1, wobei die Vorrichtung ein elektrochemischer Kondensator oder eine Batterie mit einem Gehäuse ist, wobei die eine und die andere der Elektroden in dem Gehäuse und voneinander beabstandet angeordnet sind und ein Elektrolyt den Raum zwischen den Elektroden ausfüllt.
13. Vorrichtung gemäß Anspruch 12, wobei die andere der zwei Elektroden ein elektrisch leitendes Substrat und eine Schicht aus energiespeicherndem Redoxpolymer auf dem Substrat umfasst, wobei das Redoxpolymer eine Polymerkomplexverbindung von Übergangsmetall mit wenigstens zwei unterschiedlichen Oxidationsgraden aufweist, wobei die Polymerkomplexverbindung aus gestapelten Übergangsmetallkomplexmonomeren gebildet ist.
14. Vorrichtung gemäß Anspruch 12, wobei der Elektrolyt bei Potentialen von -3,0 V bis +1,5 V elektrochemisch inaktiv ist und der Elektrolyt Ionen aufweist und der Durchmesser jedes Ions nicht größer als 0,6 nm ist und wobei diese Ionen in einem organischen Lösungsmittel in einer Konzentration von nicht weniger als 0,01 mol/l in Lösung sind.
15. Vorrichtung gemäß Anspruch 14, wobei Ionen eines Salzes von Tetrabutylammonium oder Tetramethylammonium oder Tetraethylammonium aus einer Gruppe bestehend aus Perchlorat, Tetrafluoroborat oder Hexafluorophosphat als die Ionen im Elektrolyt verwendet werden.
16. Vorrichtung gemäß Anspruch 14, wobei das Lösungsmittel aus einer Gruppe bestehend aus Acetonitril, Dimethylketon ausgewählt ist und Propylencarbonat als organisches Lösungsmittel verwendet wird.
17. Vorrichtung gemäß Anspruch 12, wobei der Elektrolyt ferner einen Stabilisator verwendet.
18. Vorrichtung gemäß Anspruch 12, wobei ein Verdicker zur Umwandlung des Elektrolyts in einen Gel-artigen Zustand verwendet wird.
19. Vorrichtung gemäß Anspruch 12, wobei ein Separator den Raum zwischen den Elektroden trennt.
20. Vorrichtung gemäß Anspruch 12, wobei das Gehäuse des Kondensators aus einem Material gemacht ist, das dem Elektrolyt standhält.
21. Vorrichtung gemäß Anspruch 12, wobei am Gehäuse des Kondensators Zusatzkomponenten zum Einfüllen von Elektrolyt und für den Druckablass angeordnet sind.
22. Vorrichtung gemäß Anspruch 12, wobei die andere der zwei Elektroden aus einem elektrisch leitenden Material gebildet ist.

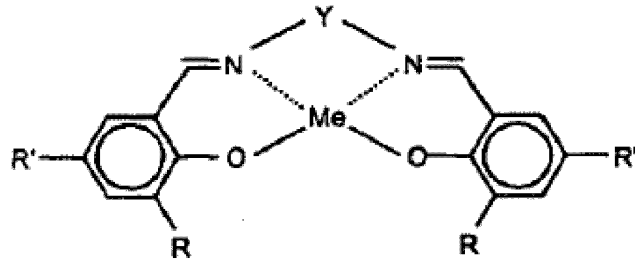
## Revendications

1. Un dispositif de stockage d'énergie comprenant au moins deux électrodes, lesdites électrodes comprenant au moins un substrat électriquement conducteur, et

une couche de polymère redox accumulateur d'énergie sur ledit substrat, ledit polymère redox comprenant un polymère de composé complexe de métal de transition, **caractérisé en ce que** des monomères empilés de ce composé complexe de métal de transition forment ledit polymère, lesdits monomères d'un composé complexe de métal de transition comprenant un métal de transition ayant au moins deux degrés différents d'oxydation et ayant une structure planaire avec une déviation à partir du plan non supérieure à 0,1 nm et un système raccordé de liaisons  $\pi$  conjuguées.

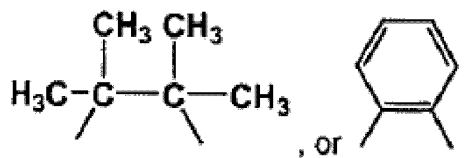
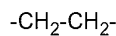
2. Le dispositif selon la revendication 1, où l'épaisseur de ladite couche de polymère redox accumulateur d'énergie est dans la fourchette de 1 nm à 20  $\mu\text{m}$ .

3. Le dispositif selon la revendication 1, où ledit composé complexe de métal de transition possède la formule :

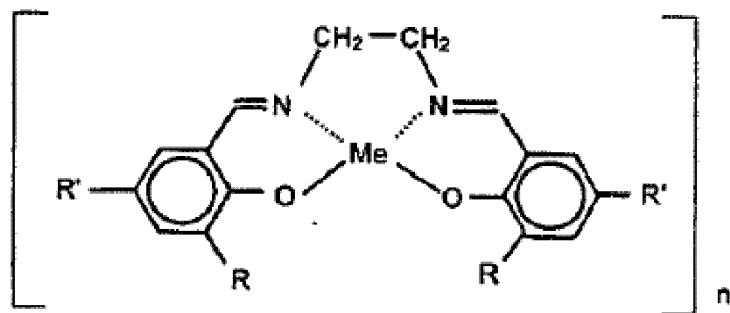


où :

Me est un métal de transition ayant au moins deux différents degrés d'oxydation,  
 R est H, HO,  $\text{CH}_3\text{O}-$ ,  $\text{C}_2\text{H}_5\text{O}-$ , ou  $\text{CH}_3$   
 R' est H ou un halogène, et  
 Y est

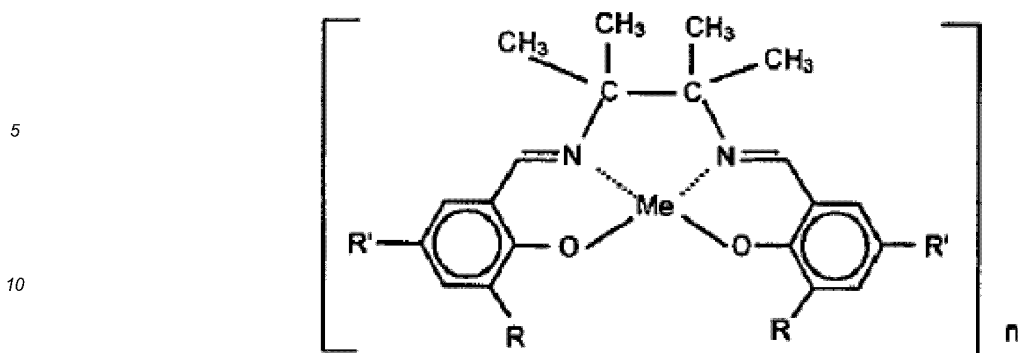


4. Le dispositif selon la revendication 3, où le polymère est poly-[Me(R, R'-Salen)] ayant la formule graphique suivante



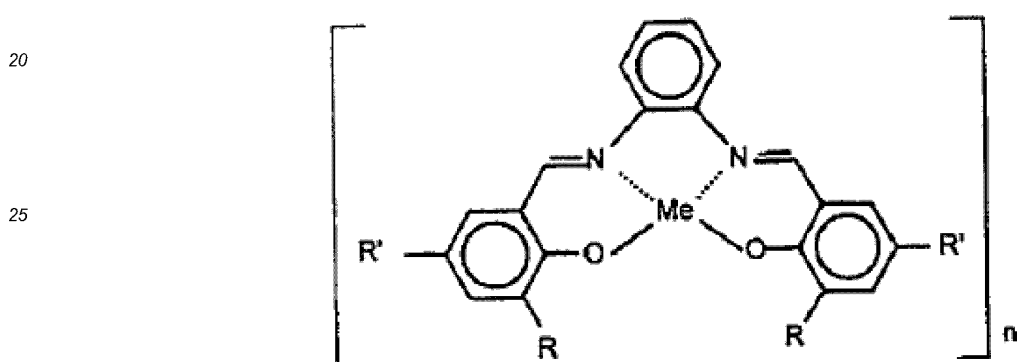
où  $n = 2 - 200\,000$ .

5. Le dispositif selon la revendication 3, où le polymère est poly-[Me(R, R'-Saltmen)] ayant la formule graphique suivante



où  $n = 2 - 200\,000$ .

6. Le dispositif selon la revendication 3, où le polymère est poly-[Me(R, R'-Salphen)] ayant la formule graphique suivante

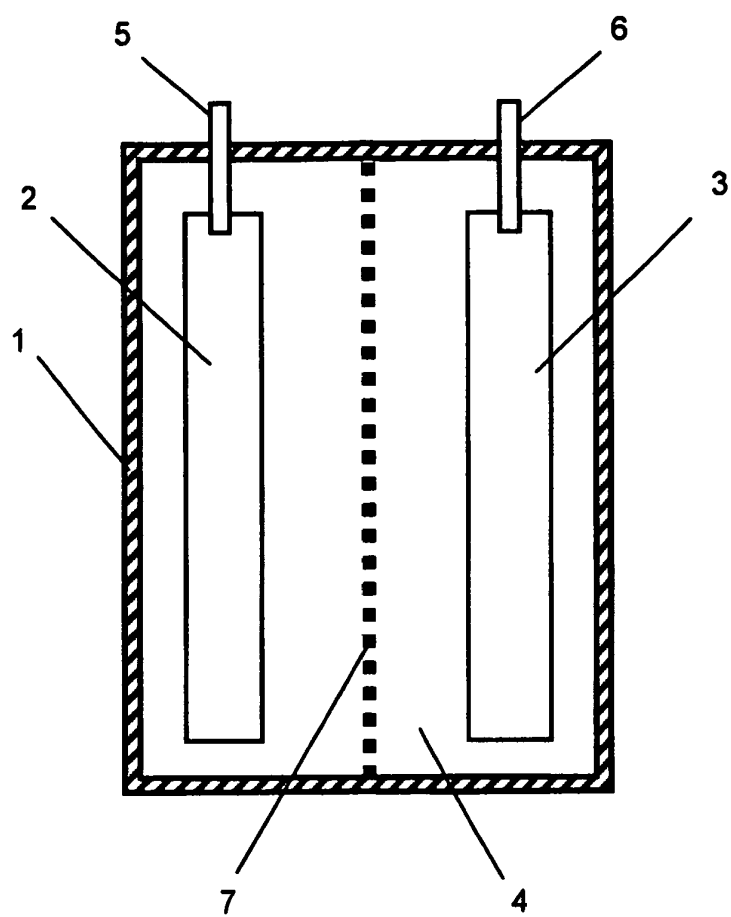


où  $n = 2 - 200\,000$ .

7. Le dispositif selon la revendication 1, où le métal de transition est sélectionné à partir du groupe de Ni, Pd, Co, Cu et Fe.
8. Le dispositif selon la revendication 1, où ledit substrat conducteur est fabriqué en carbone et possède une surface plate ou développée.
9. Le dispositif selon la revendication 1, où ledit substrat conducteur est fabriqué en carbone et ne possède aucun revêtement ou est recouvert de métal.
10. Le dispositif selon la revendication 1, où ledit substrat conducteur est fabriqué en métal et possède une surface plate ou développée.
11. Le dispositif selon la revendication 1, où ledit substrat conducteur est fabriqué en polymère électriquement conducteur en forme de film, de structure poreuse ou de mousse solide.
12. Le dispositif selon la revendication 1, où le dispositif est un condensateur électrochimique ou une batterie avec un boîtier, l'une et l'autre électrodes situées dans ledit boîtier et espacées l'une de l'autre, et un électrolyte remplissant l'espace entre lesdites électrodes.
13. Le dispositif selon la revendication 12, où l'autre des deux électrodes comprenant un substrat électriquement conducteur et une couche d'énergie accumulant un polymère redox sur ledit substrat, ledit polymère redox incluant un composé complexe de polymère en métal de transition ayant au moins deux différents degrés d'oxydation, ledit composé complexe de polymère étant formé de monomères complexe en métal de transition empilés.
14. Le dispositif selon la revendication 12, où l'électrolyte est électrochimiquement inactif à des puissances de  $-3,0\text{ V}$

à + 1,5 V et l'électrolyte ayant des ions et, le diamètre de chaque ion n'étant pas supérieur à 0,6 nm et ces ions sont dans une solution dans un solvant organique à une concentration non inférieure à 0,01 mol/l.

- 5
15. Le dispositif selon la revendication 14, où des ions de sel de tétra-butyle ammonium, ou tétra-méthyle ammonium, ou tétra-éthyle ammonium provenant d'un groupe se composant de perchlorate, tétra-fluor borate, et hexa-fluor phosphate, sont utilisés comme lesdits ions dans l'électrolyte.
- 10
16. Le dispositif selon la revendication 14, où ledit solvant est sélectionné à partir d'un groupe se composant d'acétonitrile, de diméthylcétone, et le carbonate de propylène est utilisé comme ledit solvant organique.
- 15
17. Le dispositif selon la revendication 12, où ledit électrolyte utilise de plus un stabilisateur.
18. Le dispositif selon la revendication 12, où un épaississant est utilisé pour transformer l'électrolyte en un état ressemblant à un gel.
- 20
19. Le dispositif selon la revendication 12, où un séparateur sépare l'espace entre les électrodes.
21. Le dispositif selon la revendication 12, où le boîtier dudit condensateur est fabriqué en matériau qui est résistant à l'électrolyte.
- 25
22. Le dispositif selon la revendication 12, où l'autre électrode est formée d'un matériau électriquement conducteur.



**Fig. 1**

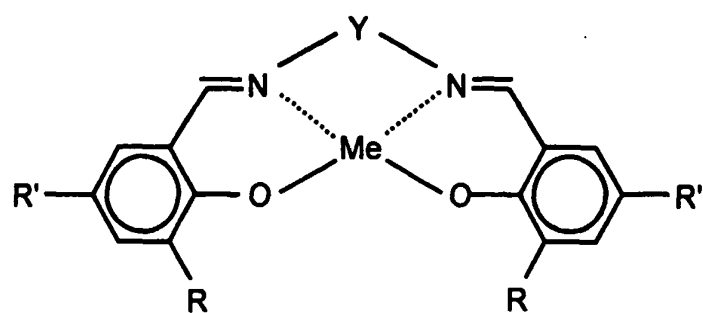


Fig. 2

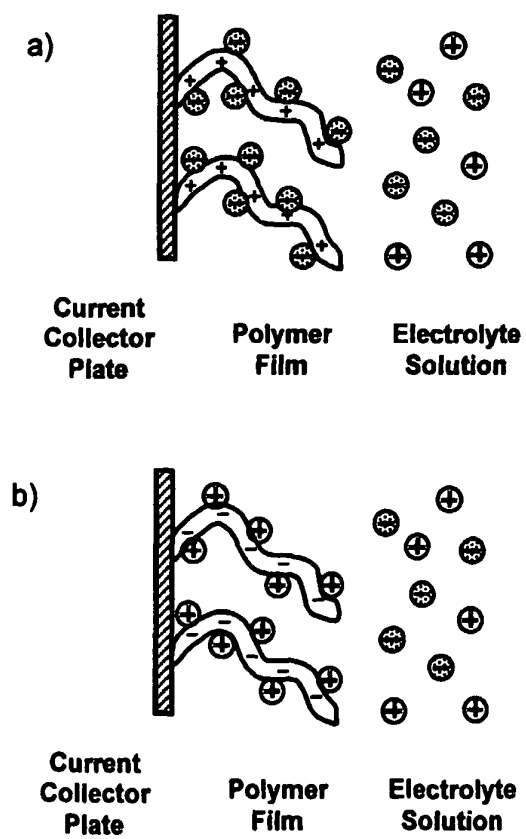
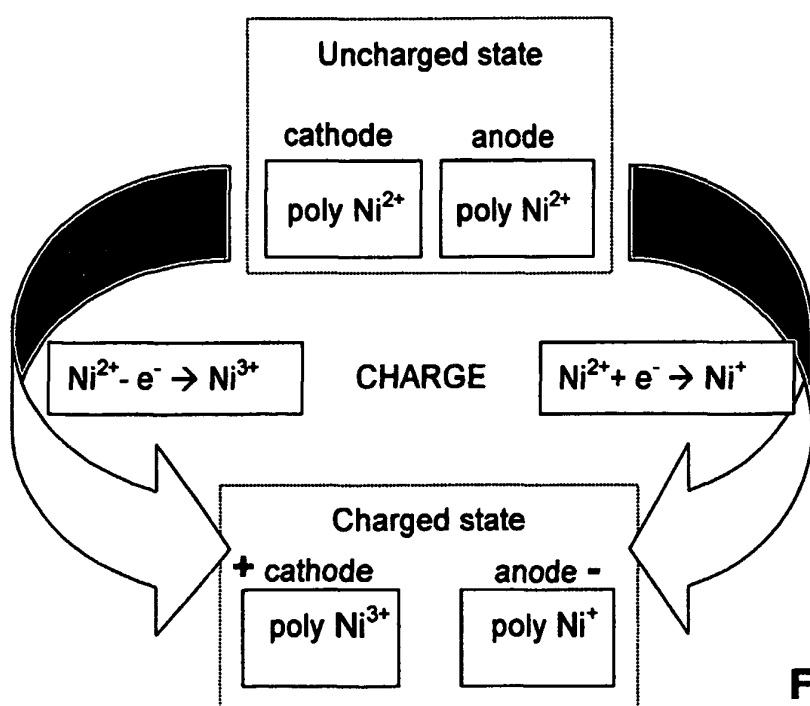
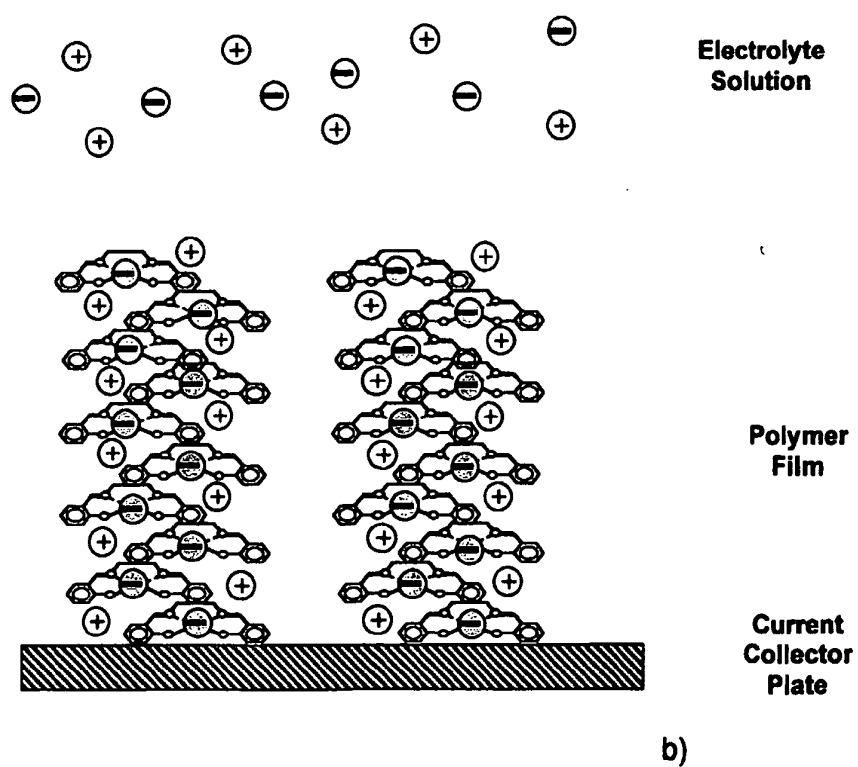
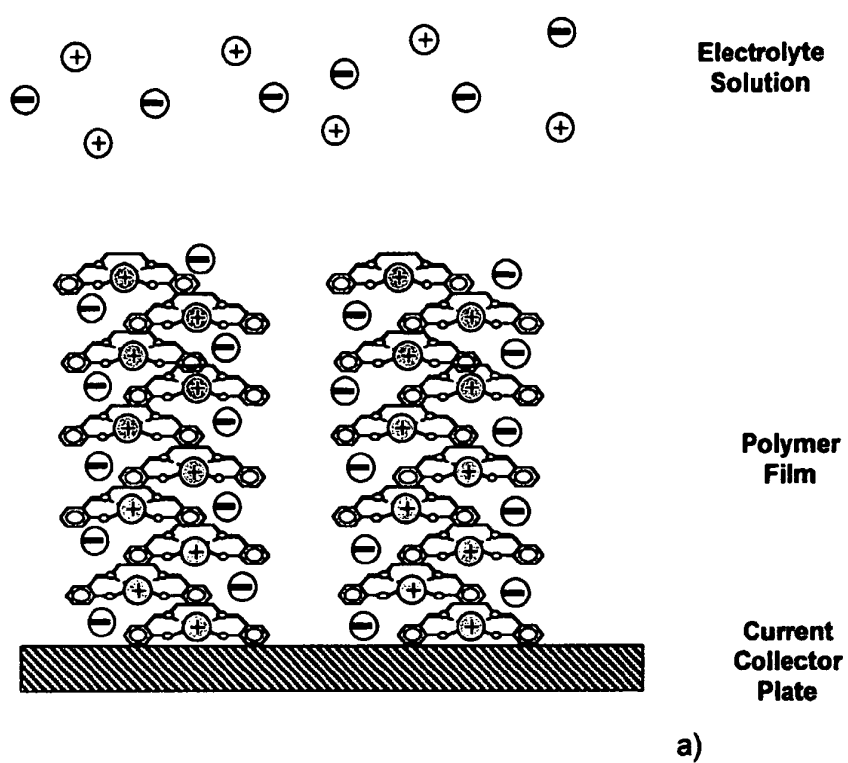


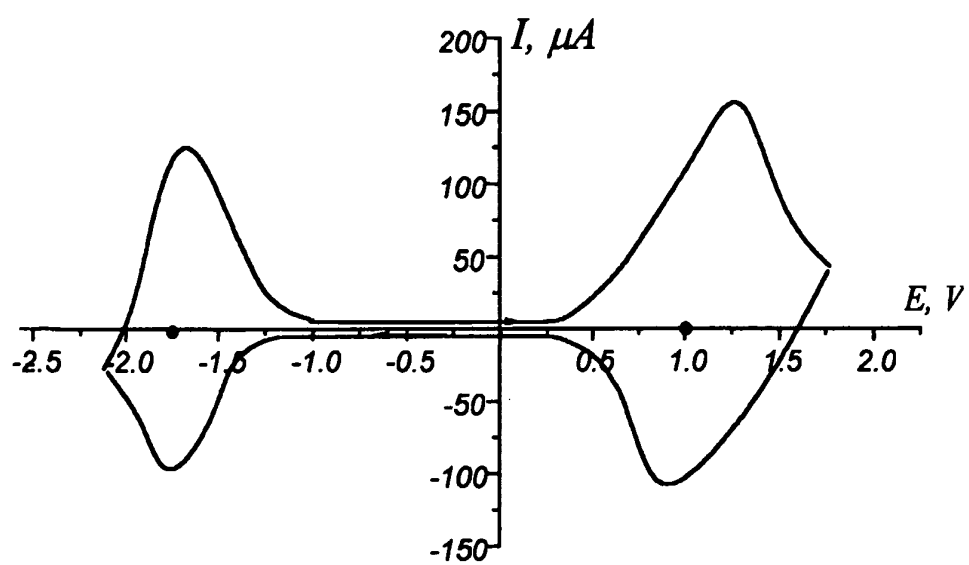
Fig. 3

**Fig. 4**

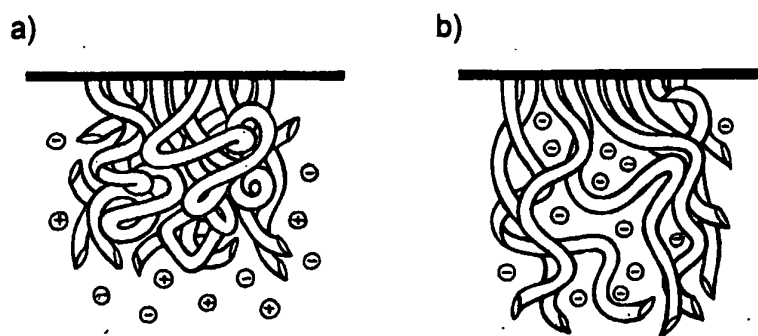




**Fig. 5**



**Fig. 6**



**Fig. 7**

## REFERENCES CITED IN THE DESCRIPTION

*This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.*

## Patent documents cited in the description

- US 6383363 B [0008]
- US 5527640 A [0021]
- US 5729427 A [0030]
- US 6383363 A [0030]
- US 5840443 A [0030]
- EP 0158047 A [0034]
- EP 0111237 A [0035]
- WO 9831025 A [0036]

## Non-patent literature cited in the description

- **B. E. CONWAY.** Electrochemical Supercapacitors. Kluwer Acad. Plen. Publ, 1999, 698 [0002] [0011] [0020]
- **TYRA T. BUCZKOWSKI.** Supercapacitor Market Survey, World Markets, Technologies & Opportunities. *1999-2004 Technical-Economic Analysis*, 2000, ISBN #1-893211-05-32 [0006]
- Charge Transfer in Polymeric Systems. *Faraday Discussions of the Chemical Society*, 1989, vol. 88 [0013]
- Oxidation Reduction Polymer. **H.G.CASSIDY ; K.A.KUN.** Redox Polymers. Wiley - Interscience, 1965 [0015]
- **HURREL H.C. ; ABRUNA H.D.** Redox Conduction in Electropolymerized Films of Transition Metal Complexes of Os, Ru, Fe, and Co. *Inorganic Chemistry*, 1990, vol. 29, 736-741 [0016]
- **B. E. CONWAY.** Electrochemical Supercapacitors. Kluwer Acad. Plen. Publ, 1999, vol. 698 [0021]
- **P. AUDEBERT ; P. CAPDEVIELLE ; M. MAUMY.** Redox and Conducting Polymers based on Salen Type Metal Units; Electrochemical Study and Some Characteristics. *New J. Chem.*, 1992, vol. 16, 697 [0030]
- *Mol. Cryst. Liq. Cryst.*, 1988, vol. 160, 389 [0031]
- *Electrochem. Soc. Proceed.*, 2001, vol. 18, 399 [0032]
- *Chem. Mater.*, 1998, vol. 10, 3 [0033]
- *Macromolecules*, 1997, vol. 30, 673 [0033]
- **TIMONOV A.M. ; SHAGISULTANOVA G.A. ; POPEKO I.E.** Polymeric Partially-Oxidized Complexes of Nickel, Palladium and Platinum with Schiff Bases. *Workshop on Platinum Chemistry. Fundamental and Applied Aspects*, 1991, 28 [0064]